

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

Date: 11.08.23	Job No.: RD2352	ADR Yes/No: N	ADR Date:	ECN #: 11- 626
Product No.: D206-667		Created By: <i>UP</i>	Approved By: <i>W</i>	
Product Name: Crosstubes		Checked By: <i>AS</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	<i>MS-11-08-24</i>
Purchasing Coord.	N		
Production Engineering Coord.	Y	EC/DD	<i>11.08.24</i>

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	Y	ED	<i>11.08.24</i>
Customer Technical Support	Y	MB	<i>11.08.24</i>
Marketing	Y	SW	<i>11.08.24</i>
Customer Order Processing	N		

**Reason for Change:**  
Update support installation to address slipping complaints

**Documents Affected:**  
Release  
- DEO-D206-667-241-C-1

**PARTS MUST COMPLY**



**PREVIOUS PARTS SATISFACTORY**



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	N			
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		<i>11.08.23</i>
11	Update Product Specification Files	<i>N</i>	<i>KJ</i>		
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		<i>11.08.23</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D206-667-201 @ CHG 004	<i>11.08.23</i>
19	Create / Update PPP's	Y	KJ		<i>11.08.23</i>
20	Red Decals required?	Y	KJ		<i>11.08.23</i>
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	<i>N</i>	<i>KJ</i>		
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>11.08.23</i>
24					

**Description / Action:**  
 - ref ECN 11-615.  
 - supports now installed with 3M 2216 & Proseal 890  
 - all affected tubes in production need to be made to this latest chg #  
 - existing stock is OK and doesn't need to be re-worked  
 - Add DSI to paperwork of all affected in-progress & in-stock crosstubes.

ECN Verified & Complete: *UP*

Date: *11/08/24*